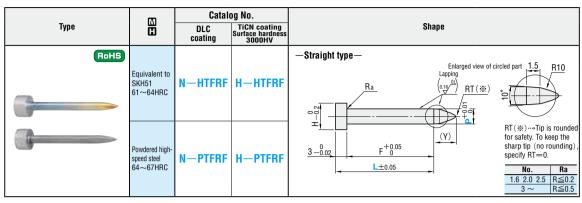
STRAIGHT PILOT PUNCHES —FOR FIXING TO STRIPPER PLATE—

—TIP R AND TAPER COMBINED TYPE. MINUS HEAD TOLERANCE · NORMAL LAPPING TICN COATING · DLC COATING —





Catalog No.			0.1mm increments	0.01mm increments (0.001mm increments for lapping)	н
Туре		No.	L	min. P max.	П
Equivalent to SKH51 Powdered high-speed steel Equivalent to SKH51 Powdered high-speed steel	DLC coating N—HTFRF N—PTFRF	1.6	10.0 ~ 40.0	1.00~1.60	2.6
		2.0		1.00~2.00	3.0
		2.5		1.50~2.50	3.5
		3		2.00~3.00	5
	TICN coating H—HTFRF H—PTFRF	4		3.00~4.00	7
		5		4.00~5.00	8
		6		5.00~6.00	9
		8		6.00~8.00	11
• (Y)Tip Y length= $0.6+\sqrt{(P-0.2)(40.2-P)/4}$					

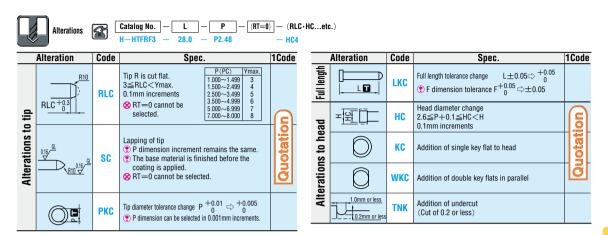




■ Features ● These pilot punches for fixing to stripper plates were developed for use with press dies that are used with thin workpieces.

● The under-head dimension F is highly accurate and the tip is









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