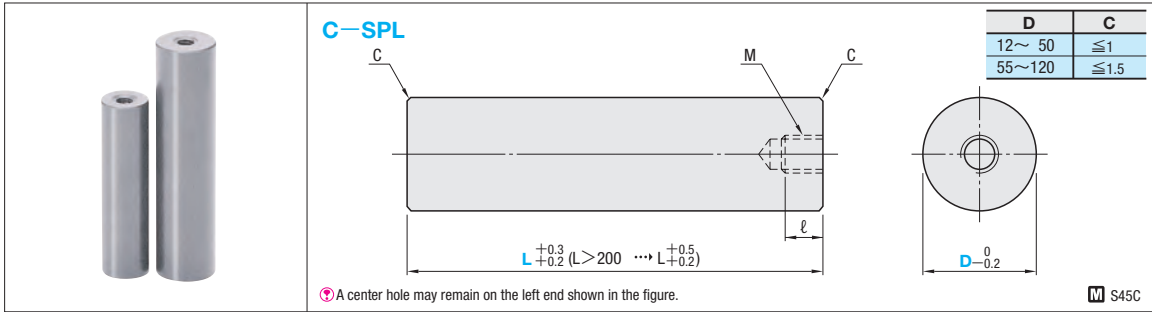


# SUPPORT PILLARS

—TAP HOLE TYPE—



M Pitch	ℓ	Part No.		L									
		Type	D	40	45	50	55	60	70				
M6 × 1.0	12	C-SPL	12	40	45	50	55	60	70				
				80	90	100							
				14	40	45	50	55	60	70			
				80	90	100	110	120					
				16	40	45	50	55	60	70			
				80	90	100	110	120					
				18	40	45	50	55	60	70			
				80	90	100	110	120					
				20	45	50	55	60	70				
				80	90	100	110	120					
				130	140	150							
				25	45	50	55	60	70	80			
90	100	110	120										
130	140	150											
50	60	70	80										
90	100	110	120										
30	130	140	150	160									
170	180	190	200										
210	220	230	240	250									
260	270	280	290	300									
50	60	70	80										
90	100	110	120										
130	140	150	160										
170	180	190	200										
32	210	220	230	240	250								
260	270	280	290	300									
50	60	70	80	90									
100	110	120											
130	140	150											
160	170	180											
190	200	210											
220	230	240	250										
260	270	280	290	300									
50	60	70	80	90									
100	110	120											
130	140	150											
160	170	180											
40	190	200	210										
220	230	240	250										
260	270	280	290	300									
50	60	70	80	90									
100	110	120											
130	140	150											
160	170	180											
45	180	190	200										
50	50	60	70	80	90								
100	110	120											
130	140	150	160	170									
180	190	200											
210	220	230	240	250									
260	270	280	290	300									
310	320	330	340	350									
360	370	380	390	400									

M Pitch	ℓ	Part No.		L							
		Type	D	50	60	70	80	90			
M12 × 1.75	24	C-SPL	55	50	60	70	80	90			
				100	110	120					
				130	140	150	160	170			
				180	190	200					
				70	80	90					
				100	110	120					
				130	140	150	160	170			
				180	190	200					
				210	220	230	240	250			
				260	270	280	290	300			
				310	320	330	340	350			
				360	370	380	390	400			
70	80	90									
100	110	120									
130	140	150	160	170							
180	190	200									
210	220	230	240	250							
260	270	280	290	300							
310	320	330	340	350							
360	370	380	390	400							
100	110	120									
130	140	150									
160	170	180									
190	200										
100	110	120									
130	140	150									
160	170	180									
190	200										
100	110	120									
130	140	150									
160	170	180									
190	200										

Alterations Part No. — L(LC) — (LKC · MC...etc.)  
 C-SPL 30 — LC 75 — LKC — MC10  
 7 Days

Alterations	Code	Spec.																																								
	LC	Changes the full length. LC=1mm increments Ⓜ Combining LKC makes designation of 0.01mm increments possible. <table border="1"> <thead> <tr> <th>D</th> <th>LC</th> <th>D</th> <th>LC</th> </tr> </thead> <tbody> <tr> <td>12</td> <td>20 ≦ LC &lt; 100</td> <td>35</td> <td>40 &lt; LC &lt; 300</td> </tr> <tr> <td>14</td> <td></td> <td>40</td> <td></td> </tr> <tr> <td>16</td> <td>20 ≦ LC &lt; 120</td> <td>45</td> <td>40 &lt; LC &lt; 200</td> </tr> <tr> <td>18</td> <td></td> <td>50</td> <td>40 &lt; LC &lt; 400</td> </tr> <tr> <td>20</td> <td></td> <td>55</td> <td>40 &lt; LC &lt; 200</td> </tr> <tr> <td>25</td> <td>20 ≦ LC &lt; 150</td> <td>60</td> <td></td> </tr> <tr> <td>30</td> <td></td> <td>80</td> <td>60 &lt; LC &lt; 400</td> </tr> <tr> <td>32</td> <td>40 &lt; LC &lt; 300</td> <td>100</td> <td></td> </tr> <tr> <td></td> <td></td> <td>120</td> <td>60 &lt; LC &lt; 200</td> </tr> </tbody> </table>	D	LC	D	LC	12	20 ≦ LC < 100	35	40 < LC < 300	14		40		16	20 ≦ LC < 120	45	40 < LC < 200	18		50	40 < LC < 400	20		55	40 < LC < 200	25	20 ≦ LC < 150	60		30		80	60 < LC < 400	32	40 < LC < 300	100				120	60 < LC < 200
D	LC	D	LC																																							
12	20 ≦ LC < 100	35	40 < LC < 300																																							
14		40																																								
16	20 ≦ LC < 120	45	40 < LC < 200																																							
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30		80	60 < LC < 400																																							
32	40 < LC < 300	100																																								
		120	60 < LC < 200																																							
	LKC	Changes L dimension tolerance. Ⓜ Available for L40~L350 $40 \leq L \leq 200 \cdots L \begin{smallmatrix} +0.3 \\ +0.2 \end{smallmatrix} \cdots +0.02$ $200 < L \leq 350 \cdots L \begin{smallmatrix} +0.5 \\ +0.2 \end{smallmatrix} \cdots +0.03$ Ⓜ Makes LC alteration in 0.01mm increments possible.																																								
	MC	Changes the tap size. <table border="1"> <thead> <tr> <th>D</th> <th>Tap M selection</th> <th>D</th> <th>Tap M selection</th> </tr> </thead> <tbody> <tr> <td>12</td> <td>5</td> <td>35</td> <td></td> </tr> <tr> <td>14</td> <td></td> <td>40</td> <td></td> </tr> <tr> <td>16</td> <td></td> <td>45</td> <td>10 · 12</td> </tr> <tr> <td>18</td> <td>8 · 10</td> <td>50</td> <td></td> </tr> <tr> <td>20</td> <td></td> <td>55</td> <td></td> </tr> <tr> <td>25</td> <td></td> <td>60</td> <td>16</td> </tr> <tr> <td>30</td> <td>10 · 12</td> <td>80</td> <td></td> </tr> <tr> <td>32</td> <td></td> <td>100</td> <td></td> </tr> <tr> <td></td> <td></td> <td>120</td> <td>20</td> </tr> </tbody> </table> Ⓜ ℓ=M×2	D	Tap M selection	D	Tap M selection	12	5	35		14		40		16		45	10 · 12	18	8 · 10	50		20		55		25		60	16	30	10 · 12	80		32		100				120	20
D	Tap M selection	D	Tap M selection																																							
12	5	35																																								
14		40																																								
16		45	10 · 12																																							
18	8 · 10	50																																								
20		55																																								
25		60	16																																							
30	10 · 12	80																																								
32		100																																								
		120	20																																							
	KC	Cuts dimension D as the figure. KC=1mm increments $\begin{smallmatrix} \text{M} \\ 2 \end{smallmatrix} +1 \leq KC \leq \frac{D}{2} -1$																																								
	WKC	Cuts dimension D as the figure. WKC=1mm increments $\begin{smallmatrix} \text{M} \\ 2 \end{smallmatrix} +1 \leq WKC \leq \frac{D}{2} -1$																																								

Order Part No. — L  
 C-SPL 30 — 80

Days to Ship 12 Days

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