STRAIGHT BLOCK SETS

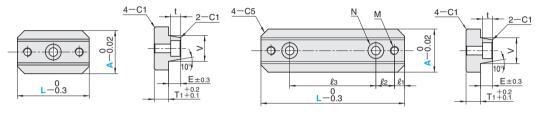
—PL SIDE FIXING TYPE—

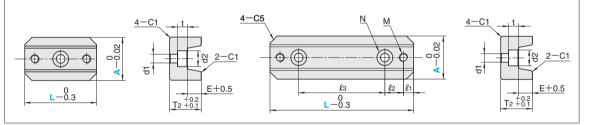


Group	Part No.	A Tolerance	V dimension symmetry against A/B plane	M	•	
Standard	C-TBSL	0 -0.02	0.008 or less	YK30 equivalent	56HRC∼	

■ Mounting bolt hole: 1 (L50)

■Mounting bolt hole: 2 (L100 · 150)

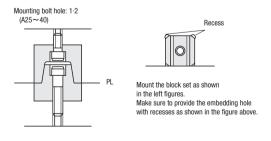




T ₂	T ₁	Т	v	E	£1	£2	l3	Bolt Hole		Installation	Dismounting tap hole	Part No.			
12								d1	d2	t	bolts N	M	Туре	Α	_
17.5	8	25.5	17	7	7	18	_	5.6	9.5	6	M5	M5	C-TBSL	25	50
22	10	32	18	8.5	6.5	13.5	60	6.6	11	8	M6	M6		30	100
25	13	38	24	10	9.5	15.5	100	8.6	14	9	M8	M8		40	150

■Usage

■Features of tapered blocks sets





· The tapered block sets are capable of offsetting the plate's thermal expansion caused in high temperature molding process for thermosetting resins, etc., thereby maintaining positioning accuracy.

The pin type positioning method cannot thoroughly absorb thermal expansion when it takes place in directions as shown in the figure above.

The block type will be unaffected if the groove direction is in parallel to the directions of thermal expansion as shown in the drawing above.





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