

| V | E | R | L | L1 | L2 | Dismounting tap hole |  | Installation bolts |  | Part No. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  | $\mathrm{N}_{1}$ | $\mathrm{N}_{2}$ | $\mathrm{d}_{1}$ | $\mathrm{d}_{2}$ | Type | D |
| 10 | 5.5 | 4 | 14 | 4 | 12 | M 5 | M 6 | M4 | M 5 | $\underset{\substack{\text { (1) }+(2) \text { Set })}}{\text { D }}$ | 20 |
| 12 | 7.5 | 5 | 16 | 8 | 13 | M 6 | M 8 | M5 | M 6 |  | 25 |
| 16 | 9.5 | 6 | 18 | 12 | 15 | M 8 | M10 | M6 | M 8 |  | 32 |
| 20 | 11.5 |  | 22.5 | 10 | 17 | M10 | M12 | M8 | M10 |  | 40 |



## ■Usage

- Contacting the pin and bushing when mold is closed may cause damage. Please leave a clearance of about 0.5 mm on PL .

■Features of block sets


- The block sets are capable of offsetting the plate's thermal expansion caused in high temperature molding process for thermosetting resins, etc., thereby maintaining positioning accuracy. The pin type positioning method cannot thoroughly absorb thermal expansion when it takes place in directions as shown in the figure above.
The block type will be unaffected if the groove direction is in parallel to the directions of thermal expansion as shown in the drawing above.

