RECTANGULAR STRAIGHT BLOCK SETS





Part No. Set			Positioning precision (Clearance)	V dimension symmetry against D plane	Μ	
D-TBSFH08	-0.005	+0.01 +0.005	0.005~0.015	0.005 or less	SKS3	53~58HRC
^② Bushing	Di	mensions whe	en combined	When using		
©Pin	N1 (Dismounting ta				the left fi Make su the emb	Recess te block set as shown in igures. re to provide edding hole with recessa in the figure above.

+0.015 +0.002

D+0.015 D+0.002

About dismounting tap for bolt mounting hole (N) As shown in the left figure, the positioning block can be easily removed by screwing a bolt into its tap and extracting it.

VE	R	L	Lı	L2	Dismounting tap hole		Installation bolts		Part No.		
					N 1	N2	dı	d2	Туре	D	
10	5.5	4	14	4	12	M 5	M 6	M4	M 5	D-TBSFH08 (①+@Set)	20
12	7.5	5	16	8	13	M 6	M 8	M5	Μ6		25
16	9.5	6	18	12	15	M 8	M10	M6	M 8		32
20	11.5	0	22.5	10	17	M10	M12	M8	M10		40

Order

0.25





■Usage

Price

12 Days

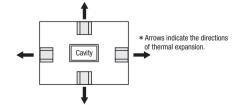
Order / Quote: WOS: https://in.misumi-ec.com/ TEL:+91-124-468-8800 E-mail:cs@misumi.co.in

Contacting the pin and bushing when mold is closed may cause damage. Please leave a clearance of about 0.5mm on PL.

D

25

Features of block sets



· The block sets are capable of offsetting the plate's thermal expansion caused in high temperature molding process for thermosetting resins, etc., thereby maintaining positioning accuracy. The pin type positioning method cannot thoroughly absorb thermal expansion when it takes place in directions as shown in the figure above.

The block type will be unaffected if the groove direction is in parallel to the directions of thermal expansion as shown in the drawing above.

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