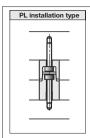
TAPERED PIN SETS

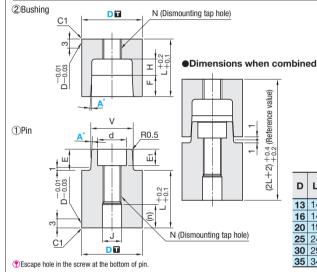
-PIN • BUSHING PL SIDE FIXING TYPE-







Group	Part No. Set	D Tolerance	Components concentricity of tapered section to the diameter of pin and bushing	М	•
Standard	С-ТРVХ	D k6	0.015 or less	SUJ2	58~62HRC



About N dimension (Dismounting tap hole)



As shown in the left figure, the bushing can be easily removed by screwing a bolt into its tap and extracting it.

D	L	٧	Е	F	н	①Pin		Bolt for mounting	NI.	(n) Escape hole on	J
						d	E ₁	Pin · Bushing	N	pin bottom	Escape hole diameter on pin bottom
13	14	10	6	5	3.3	6.5	3.3	M 3	M 4	8.7	4.4
16	14	12	6	5	4.4	8	4.4	M 4	M 5	5.6	5.4
20	19	14	7	7	5.4	9.5	5.4	M 5	M 6	8.6	6.4
25	24	16	10	10	7	11	6.5	M 6	M 8	11.5	8.6
30	29	22	13	13	9	14	8.6	M 8	M10	13.4	11
35	34	24	16	16	11	17.5	10.8	M10	M12	15.2	13
	_	_	_	_	11	_					

■ Standard Dk6 · component concentricity 0.015 or less

Dk6		Part No.	A°	
	DKO	Type	D	A
13	+0.012		*13	
16	+0.001	C—TPVX (①+②Set)	16	
20	+0.015 +0.002		20	3
25			25	*5
30			30	
35	+0.018 +0.002		*35	

The work of the selecting a pin independently, use a combination of a pin and bushing

Order

Days to Ship







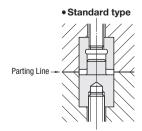




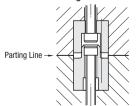
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of the same accuracy. ■ How to Mount



• Pin • Bushing PL installation type



About dismounting tap hole



As shown in the figure above, the bushing can be easily removed by screwing a bolt into its tap and extracting it.