
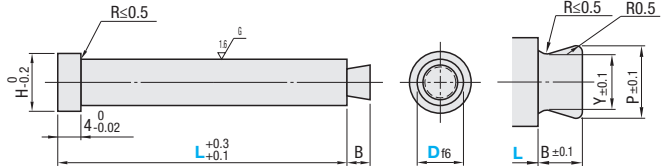


RUNNER LOCK PINS / ADJUSTMENT BOLTS FOR RUNNER FLOW RATE


| | | | |
|---|-----------------|----------|----------|
|  | Part No. | M | H |
| | C-RLR | SKD61 | 48-52HRC |

Details of the tip

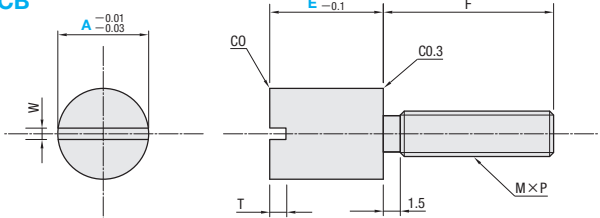


| H | B | P | Y | Part No. | | L | | | | | | | | | | | |
|----|-----|-----|-----|----------|---|----|----|----|----|----|----|----|----|----|----|--|--|
| | | | | Type | D | | | | | | | | | | | | |
| 5 | 2 | 2.3 | 1.8 | C-RLR | 3 | 20 | 25 | 30 | 35 | 40 | 45 | 50 | | | | | |
| 6 | 2.5 | 2.8 | 2.3 | | 4 | 20 | 25 | 30 | 35 | 40 | 45 | 50 | 60 | 70 | | | |
| 7 | 3 | 3.3 | 2.8 | | 5 | 25 | 30 | 35 | 40 | | 50 | 60 | 80 | | | | |
| 8 | | 3.8 | 3.0 | | 6 | 30 | 40 | 45 | 50 | 60 | 70 | 80 | | | | | |
| 10 | 4 | 5.8 | 5.0 | | 8 | | | | | | | | | 70 | 80 | | |

Order  Part No. **C-RLR 3** - **L 30** Days to Ship  **12** Days Price  Order / Quote: WOS: <https://in.misumi-ec.com/> TEL:+91-124-468-8800 E-mail:cs@misumi.co.in







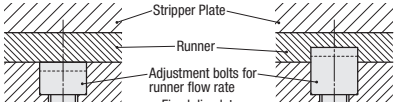
RRCB



M S45C **H** 33 38HRC **S** Black Oxide (Fe₃O₄)

| F | M×P | W | T | Part No. | | E |
|----|---------|-----|-----|----------|----|----|
| | | | | Type | A | |
| 8 | M4×0.7 | 1.2 | 2 | RRCB | 4 | 4 |
| | | | | | 6 | 6 |
| | | | | | 8 | 8 |
| | | | | | 6 | 8 |
| 12 | M6×1.0 | 1.6 | 2.5 | RRCB | 8 | 8 |
| | | | | | 10 | 10 |
| | | | | | 8 | 10 |
| 16 | M8×1.25 | 2 | 3 | RRCB | 10 | 10 |
| | | | | | 12 | 12 |

Order  Part No. **RRCB6** - **E 4** Days to Ship  **6** Days Price  Example  Order / Quote: WOS: <https://in.misumi-ec.com/> TEL:+91-124-468-8800 E-mail:cs@misumi.co.in



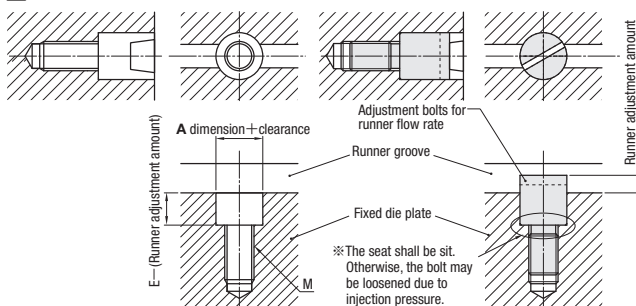
Characteristics

- Can be installed easily with the conventional runner flow rate adjustment pin.
- Runner flow rate can be adjusted with bolt height.
- Both 2-plate and 3-plate can be used.
- Can be installed from either runner side or stripper plate side.
- Set a clearance that creates no burr for installation dimensions of A.
- Designed for runner flow rate adjustment so cannot stop runner completely.
- It is effective to select A dimension wider than the runner width.

Process the installation hole and set a short object of E dimension to prevent resin from entering into it. (RRCB6-4)

Select a long object of E dimension and adjust the runner flow rate. (RRCB6-6)

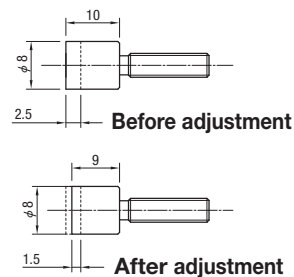
How to Mount



Calculate runner adjustment amount and process the counterbore and tap (M).

Install the runner flow rate adjusting bolt.

How to adjust (Example : RRCB8-10)



As T dimension is adjusted to be longer, it is possible to adjust it by about 1mm by cutting the bolt head as indicated above.