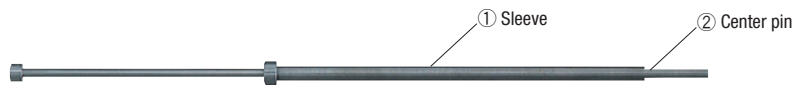


DIN Type
SKD61 equivalent
+
Nitrided

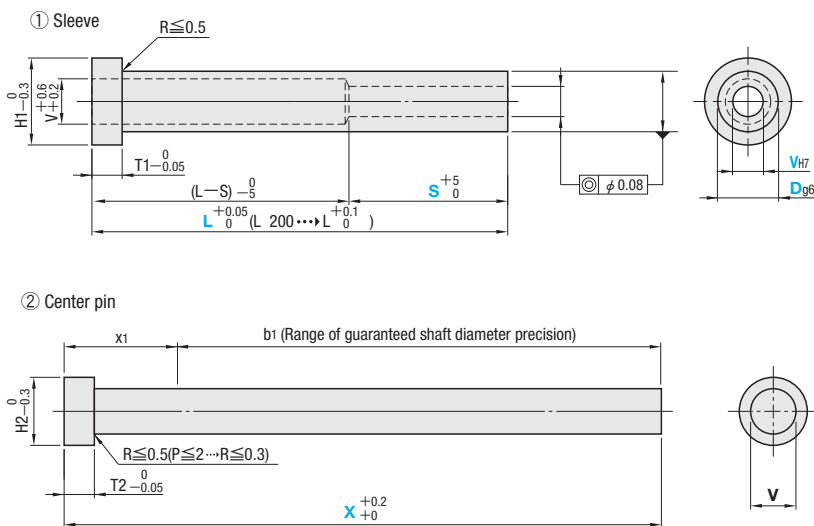
DIN Type
SKD61 equivalent
Hardened

STRAIGHT EJECTOR SLEEVES & STRAIGHT CENTER PIN SETS

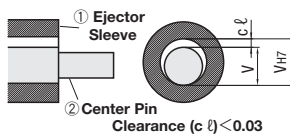


Part No.		M	H
D—ESNP	①	SKD61 equivalent + Nitrided	Surface: 900HV Base Material: 40±3HRC
	②	SKD61 equivalent + Nitrided	Surface: 900HV Base Material: 40±3HRC
D—ESDP	①	SKD61 equivalent	Base Material: 50~55HRC
	②	SKD61 equivalent	Base Material: 50~55HRC

⚠ Nitriding may extend to the head as it is applied after dimension V and D machining.
⚠ To add fitting processing, not applicable to combination with other than sets.



Clearance (cℓ) between the ejector sleeve's internal diameter (VH7) and the center pin's shaft diameter (V).



T VH7 Dimension

V (sleeve)	Tolerance
2.0 ~ 3.0	+0.010 0
3.1 ~ 6.0	+0.012 0
6.1 ~ 10.0	+0.015 0
10.1 ~ 16.0	+0.018 0

Range of guaranteed shaft diameter precision (b1=L-x1)
x1 max.40