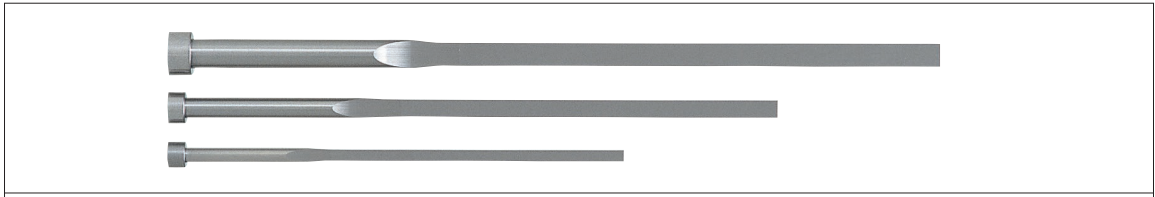




DIN Type
SKD61 equivalent
Hardened

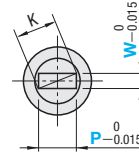
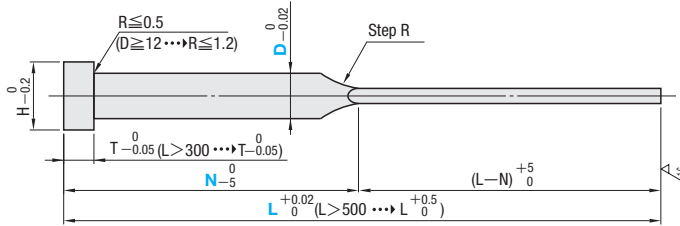
EJECTOR BLADES

— DIMENSIONS SPECIFY TYPE —



D—ERDX

- ◊ Range of guaranteed shaft diameter precision (D) and hardness (Details [P.61, 63](#))
- ◊ Step R (Details [P.62](#))



$$P \geq W$$

$$K = \sqrt{P^2 + W^2}$$

SKD61 equivalent
50~55HRC

H	T	Part No.		L	P	W	K max.	N	
		Type	D						0.01mm increments
4	2	D—ERDX	2	100.00 ~ 315.00	0.80 ~ 1.80	0.30 ~	1.9	N ≥ 30 and (L - N) ≥ 30	
5			2.5	100.00 ~ 400.00	0.80 ~ 2.30		2.4		
6			3		0.80 ~ 2.80		2.9		
7	3.5		1.00 ~ 3.30		3.4				
8	3		4		100.00 ~ 500.00		1.00 ~ 3.80		3.9
			4.5		100.00 ~ 250.00		1.20 ~ 4.30		4.4
10	3		5		100.00 ~ 400.00	1.50 ~ 4.80	4.9		
			5.5	100.00 ~ 200.00	1.80 ~ 5.30	5.4			
12	5		6	100.00 ~ 1000.00	2.00 ~ 5.80	0.50 ~	5.9		
			6.5	100.00 ~ 250.00	2.00 ~ 6.30		6.4		
14	5	8	100.00 ~ 1000.00	2.50 ~ 7.80	1.00 ~	7.9			
16		10		5.00 ~ 9.80		9.9			
18		12		6.00 ~ 11.80		11.9			
22		16		8.00 ~ 15.80		15.9			
26		20		10.00 ~ 19.70		19.9			
32		25		13.00 ~ 24.70		24.9			



Order Part No. — L — P — W — N
D—ERDX5 — 120.25 — P3.50 — W1.50 — N60



Days to Ship •D < 12 10 Days •D ≥ 12 12 Days



Alterations Part No. — L — P — W — N — (AKC · AWC...etc.)
D—ERDX5 — 120.25 — P3.50 — W1.50 — N60 — AWC60



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•WR (D < 12) 12 Days •WR (D ≥ 12) 15 Days
•FR (D < 12) •FR (D ≥ 12)

Alteration details [P.28](#)

Alterations	Code	Spec.
	AKC	AKC = 1° increments ◊ 0 ≤ AKC < 360
	AWC	AWC = 1° increments ◊ 0 ≤ AWC < 360
	ARC	ARC = 1° increments ◊ 0 ≤ ARC < 360

Alterations	Code	Spec.
	ADC	ADC = 1° increments ◊ 0 ≤ ADC < 360
	HC	HC = 0.1mm increments ◊ D + 1 ≤ HC < H
	WR	2 places on top are rounded.
	FR	4 places on top are rounded.

Precision Standard

Squareness of the tip corner	Corner R value of the tip corner
 W plane as the base (Pmax. - Pmin.) ≤ 0.02	 Rmax. ≤ 0.03 (Trimming R) ◊ The tip corners have been slightly trimmed to measure the P · W dimensions. (Details P.52)