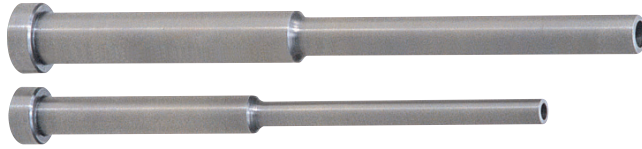


JIS Type
SKD61 equivalent
+
Nitrided

STEP EJECTOR SLEEVES

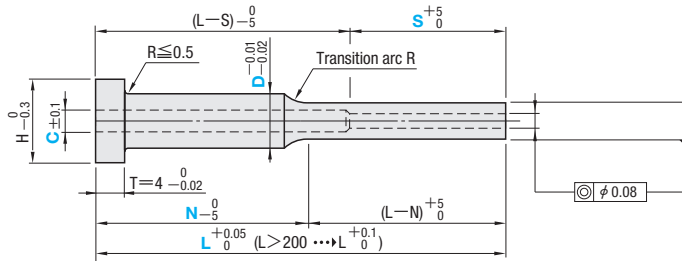
—◎0.08 T=4 DIMENSIONS SPECIFY TYPE—



Part No.	T P Tolerance	V Tolerance	Applicable center pin shaft diameter tolerance
C-ESNF	-0.01 -0.02	H7	-0.01 -0.02 <small>*Please note that the ejector sleeve with a V dimension tolerance of H7 has a long precision fitting portion S and is not suitable for use with a center pin with a shaft diameter tolerance of $-\frac{0}{-0.005}$</small>

VH7 Tolerance

$V \leq 3.0$	$3.1 \leq V \leq 6.0$	$6.1 \leq V \leq 10.0$	$V \geq 10.1$
+0.010 0	+0.012 0	+0.015 0	+0.018 0



Dimension C remains unchanged

- Nitriding may extend to the head as it is applied after dimension V, D and P machining.
- When the diameter (D) portion of the stepped center pin is inserted into the relief hole (C), make sure relief hole (C) \geq pin diameter (D) + 1.0

- SKD61 equivalent + Nitrided
- Surface: 900HV~
Material: 40 \pm 3HRC

H	Part No.		L	V	P	C	Cmax.	1mm increments									
	Type	D						N	S								
7	C-ESNF	4	50.00~200.00	1.5~2.0	3.00~3.95	$C \geq V+0.5$ and $C \leq P-1.0$	2.5	$N \geq \frac{L}{3}$ and $(L-N) \geq 10$	<table border="1"> <tr><th colspan="2">20~100</th></tr> <tr><th>L</th><th>(L-S) min.</th></tr> <tr><td>50.00~60.00</td><td>20</td></tr> <tr><td>60.01~</td><td>30</td></tr> </table>	20~100		L	(L-S) min.	50.00~60.00	20	60.01~	30
20~100																	
L		(L-S) min.															
50.00~60.00		20															
60.01~		30															
8		4.5	2.0~2.5	3.50~4.45	3.0												
		5	2.0~3.0	3.50~4.95	3.5												
9		5.5	2.0~3.5	3.50~5.45	4.0												
		6	2.0~4.0	4.00~5.95	4.5												
10		6.5	2.0~4.5	4.00~6.45	5.0												
		7	2.0~5.0	4.00~6.95	5.5												
11		7.5	2.0~5.5	4.00~7.45	6.0												
		8	2.5~6.0	4.00~7.95	6.5												
14		9	2.5~6.9	4.50~8.95	7.5												
15		10	2.5~7.9	4.50~9.95	8.5												
18		13	2.5~10.9	5.00~12.95	11.5												
21	16	2.5~13.0	7.00~15.95	14.5													

D	Lower limit of P
4~8	$P \geq V+1.5$
9~16	$P \geq V+2.0$



Order

Part No. - L - V - P - C - N - S
C-ESNF 8 - 200.05 - V4.0 - P7.05 - C4.5 - N120 - S85



Price

Order / Quote:
WOS: <https://in.misumi-ec.com/>
TEL:+91-124-468-8800 E-mail:cs@misumi.co.in



Days to Ship

12 Days



Alterations

Part No. - L - V - P - C - N - S - (KC · WKC...etc.) Alterations details P.68
C-ESNF 6 - 150.00 - V2.5 - P5.50 - C3.1 - N80 - S85 - KC3.5